Advanced Dual Fiber Sensors E3X-MDA

Two Amplifiers Squeezed into a Single Sensor Provide Significant Cost, Space and Labor Savings

- Two channels accept two sets of fiber cables.
- AND/OR control output eliminates the need for a PLC or sensor controller.
- 4 element LED and Auto Power Control ensure stable, long term performance.
- Improved remote programmer.
- Same ease-of-use as the E3X-DA-N amplifiers.



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Ordering Information

■ Amplifier Units

Stock Note: Shaded items are normally stocked.

Amplifier Units with Cables

Item	Appearance	Functions	Model	
			NPN output	PNP output
2-channel models		AND/OR output	E3X-MDA11	E3X-MDA41

Amplifier Units with Connectors

Stock Note: Shaded items are normally stocked.

Item	Appearance	Functions	Model	
			NPN output	PNP output
2-channel models		AND/OR output	E3X-MDA6	E3X-MDA8

■ Amplifier Unit Connectors (Order Separately)

Stock Note: Shaded items are normally stocked.

Item	Appearance	Cable length	No. of conductors	Model
Master Connector		2 m	3	E3X-CN11
			4	E3X-CN21
Slave Connector			1	E3X-CN12
			2	E3X-CN22

Combining Amplifier Units and Connectors

Amplifier Units and Connectors are sold separately. Refer to the following tables when placing an order.

Amplifier Unit				
Model NPN output PNP output				
2-channel models	E3X-MDA6	E3X-MDA8		

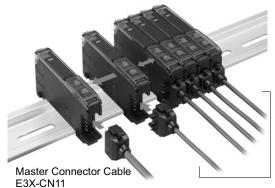
Applicable Connector (Order Separately)			
Master Connector Slave Connector			
E3X-CN21 (4-wire)	E3X-CN22 (2-wire)		

Combining Multiple Wire-Saving Amplifiers and Connector Cables

When combining wire-saving amplifiers, the amplifiers that are connected together must all have the same part number. Only one master connector is required. The master connector cable distributes power to all the "ganged" wire-saving amplifiers. The rest of the wire-saving amplifiers require slave connector cables; slave connector cables handle output signal transmission only.

Example: Requirements for combining 5 E3X-MDA6 amplifiers:

- 1 master connector cable
- 5 slave connector cables
- 6 E3X-MDA6 amplifiers



Slave Connector Cable E3X-CN12

■ Mobile Console (Order Separately)

Stock Note: Shaded items are normally stocked.

Appearance	Model	Remarks
	E3X-MC11-S (model number of set)	Mobile Console with Head, Cable, and AC adapter provided as accessories
	E3X-MC11-C1-S	Mobile Console
	E3X-MC11-H1	Head
	E39-Z12-1	Cable (1.5 m)

Note: Use the E3X-MC11-S Mobile Console for the E3X-DA-S/MDA-series Amplifier Units. Other Mobile Consoles cannot be used.

■ Accessories (Order Separately)

Stock Note: Shaded items are normally stocked.

Mounting Bracket

Appearance	Model	Quantity
	E39-L143	1

End Plate

Appearance	Model	Quantity
5	PFP-M	1

Specifications

■ Ratings/Characteristics

Amplifier Units

Туре			2-channel models		
	Model	NPN output	E3X-MDA11	E3X-MDA6	
Item		PNP output	E3X-MDA41	E3X-MDA8	
Light source	e (wavelen	•	Red LED (650 nm)		
3 ,		,	12 to 24 VDC ±10%, ripple (p-p) 10% max.		
Power cons	sumption		1,080 mW max. (current consumption: 45 mA max. at power supply voltage of 24 VDC)		
Control output			Load power supply voltage: 26.4 VDC; open collector; load current: 50 mA max.; residual voltage: 1 V max.		
Circuit prot	ection		Reverse polarity for power supply connection, output short-circuit		
Response time	High- speed mode	NPN PNP	130 μs ^{*1} for operation and reset respectively		
	Standard r	mode	1 ms for operation and reset respectively		
		ution mode	4 ms for operation and reset respectively		
Sensitivity	_		Teaching or manual method		
	Power tun	ing	Light emission power and reception gain, digital co	ntrol method	
	Timer function		Select from OFF-delay, ON-delay, or one-shot timer. 1 ms to 5 s (1 to 20 ms set in 1-ms increments, 20 to 200 ms set in 10-ms increments, 200 ms to 1 s set in 100-ms increments, and 1 to 5 s set in 1 s-increments)		
	Automatic	oower control (APC)	High-speed control method for emission current		
	Zero-reset		Display can be reset to zero when required (negative values can be displayed).		
	Initial rese	t	Settings can be returned to defaults as required.		
Mutual interference prevention			Possible for up to 9 Units (18 channels)*2, *3		
	I/O setting	S	ential output)	OR, leading edge sync, falling edge sync, or differ-	
Display			Operation indicator for channel 1 (orange), Operation indicator for channel 2 (orange)		
Digital disp	lay		Select from the following: Incident level for channel 1 + incident level for channel 2, Incident level + threshold, incident level percentage + threshold, incident light peak level + no incident light bottom level, minimum incident light peak level + maximum no incident light bottom level, long bar display, incident level + peak hold, incident level + channel		
Display orie	entation		Normal/reverse program selectable		
Ambient illu (receiver si			Incandescent lamp:10,000 lux max. Sunlight:20,000 lux max.		
Ambient temperature			Operating:Groups of 1 to 2 Amplifiers: -25°C to 55°C Groups of 3 to 10 Amplifiers: -25°C to 50°C Groups of 11 to 16 Amplifiers: -25°C to 45°C (with no icing or condensation) Storage: -30°C to 70°C (with no icing or condensation)		
Ambient hu	ımidity		Operating and storage: 35% to 85% (with no condensation)		
Insulation r	esistance		20 MΩ min. (at 500 VDC)		
Dielectric s	trength		1,000 VAC at 50/60 Hz for 1 minute		
Vibration re			10 to 55 Hz with a 1.5-mm double amplitude for 2 hrs each in X, Y and Z directions		
Shock resistance (destruction)		truction)	500 m/s ² , for 3 times each in X, Y and Z directions		
Enclosure rating			IEC 60529 IP50 (with Protective Cover attached)		
Connection method			Prewired cable	Standard connector	
Weight (pa	·		Approx. 100 g	Approx. 55 g	
Materials	Case		Polybutylene terephthalate (PBT)		
	Cover		Polycarbonate (PC)		
Accessories			Instruction sheet		

Note: *1. When differential output is selected for the output setting, the second channel output is 200 μs for operation and reset respectively.

^{*2.} Communications are disabled if the detection mode is selected during high-speed mode, and the communications functions for mutual interference prevention and the Mobile Console will not function.

^{*3.} Mutual interference prevention can be used for up to 5 Units (10 channels) if power tuning is enabled.

Amplifier Unit Connectors

Ite	em	E3X-CN11/21/22 E3X-CN12		
Rated curre	ent	2.5 A		
Rated volta	ge	50 V		
Contact res	istance	20 m Ω max. (20 mVDC max., 100 mA max.) (The figure is for connection to the Amplifier Unit and the adja of the cable.)	acent Connector. It does not include the conductor resistance	
No. of inse (destruction		50 times (The figure for the number of insertions is for connection to	the Amplifier Unit and the adjacent Connector.)	
Materials	Housing	Polybutylene terephthalate (PBT)		
	Contacts	Phosphor bronze/gold-plated nickel	phor bronze/gold-plated nickel	
Weight (pa	cked state)	Approx. 55 g	Approx. 25 g	

Mobile Console

Item	E3X-MC11-S	
Supply voltage	Charged with AC adapter	
Connection method	Connected via adapter	
Weight (packed state)	Approx. 580 g (Console only: 120 g)	

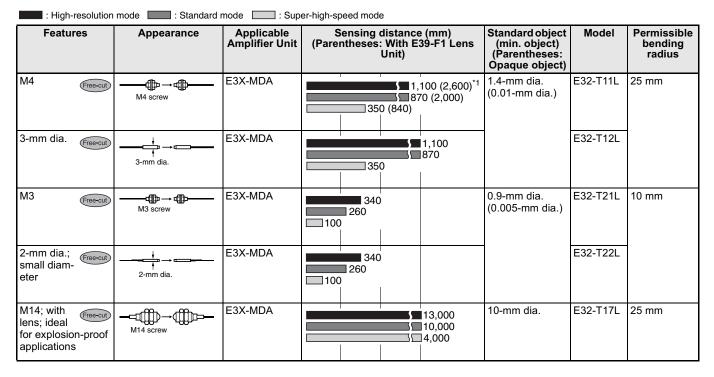
Note: Refer to Operation Manual provided with the Mobile Console for details.

Ordering Information: Fiber Units

■ Through-beam Fiber Units

- Note: 1. Free-out Indicates models that allow free cutting. Models without this mark do not allow free cutting.
 - 2. The size of standard sensing object is the same as the fiber core diameter (lens diameter for models with lens).
 - 3. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

Long-distance Fiber Units



A Wide Range of Multicore Fibers for Easy Installation without Loss of Light Intensity

Multicore fiber models are indicated by an "R" at the end of the model number.

Multicore fiber contains multiple cores. These cores are all surrounded by cladding, giving a minimum bending radius of 1 mm.

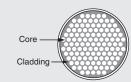
The fiber can be bent at right angles without affecting the light intensity. Handle it just like any other cable.

Note: Do not use this fiber in applications that have repetitive bending.



Conventional Fiber

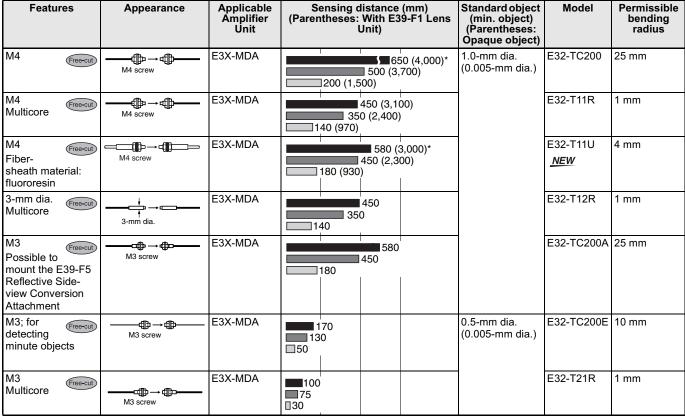
Conventional fiber uses just one core and one cladding section. Bending the fiber may break it or reduce the light intensity.



Multicore Fiber

Multicore fiber contains multiple independent cores all surrounded by cladding. The fiber can be bent without breaking or reducing the light intensity.

General-purpose Fiber Units



Note: *The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Fiber Units with Thin Heads

Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) (Parentheses: With E39-F1 Lens Unit)	Standard object (min. object) (Parentheses: Opaque object)	Model	Permissible bending radius
2-mm dia.; for detect- ing minute objects	2-mm dia.	E3X-MDA	170 130 50	0.5-mm dia. (0.005-mm dia.)	E32-T22	10 mm
2-mm dia.; for detect- ing minute objects Multicore	1 dia.	E3X-MDA	100 75 30		E32-T22R	1 mm
1.2-mm dia.; with sleeve	90 mm (40 mm) (): E32- TC200B4 M4 screw 1.2-mm dia.	E3X-MDA	500	1.0-mm dia. (0.005-mm dia.)	E32-TC200B E32-TC200B4	25 mm
0.9-mm dia.; with sleeve	90 mm (40 mm) (): E32- TC200F4 M3 screw 0.9-mm dia.	E3X-MDA	170 130 50	0.5-mm dia. (0.005-mm dia.)	E32-TC200F E32-TC200F4	10 mm

Flexible Fiber Units (Resists Breaking) (R4)

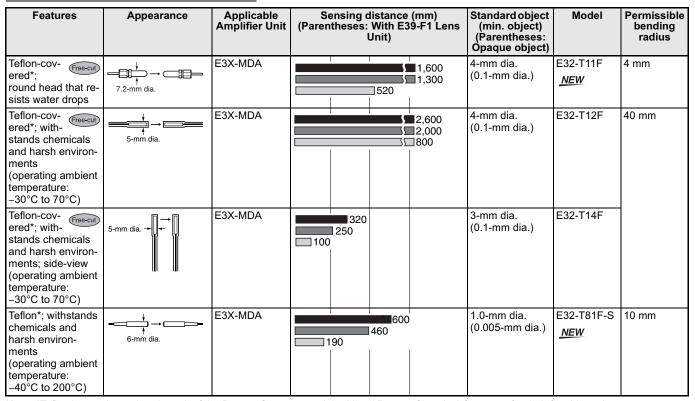
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) (Parentheses: With E39-F1 Lens Unit)	Standard object (min. object) (Parentheses: Opaque object)	Model	Permissible bending radius
Ideal for mounting on moving sections (R4)	—————————————————————————————————————	E3X-MDA	580 (3,000) 450 (2,300)	1.0-mm dia. (0.005-mm dia.)	E32-T11	4 mm
(114)	— ⊕ → ⊕ — M3 screw	E3X-MDA	150 110 145	0.5-mm dia. (0.005-mm dia.)	E32-T21	
	1.5-mm dia.	E3X-MDA	150 110 145		E32-T22B	

Note: *The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Side-view Fiber Units

Features	Appearance	Applicable Amplifier Unit	Se (Paren	theses:	listance With E3 Jnit)	(mm) 9-F1 Lens	Standard object (min. object) (Parentheses: Opaque object)	Model	Permissible bending radius
Long distance; space-saving	3-mm dia.	E3X-MDA	120	39	00		1.0-mm dia. (0.005-mm dia.)	E32-T14L	25 mm
Space- saving; Multicore	3-mm dia. →	E3X-MDA	130 130 150	70)				E32-T14LR	1 mm
Suitable for detecting minute objects; small diameter	1-mm dia.	E3X-MDA	100 70 30				0.5-mm dia. (0.005-mm dia.)	E32-T24	10 mm
Suitable for detecting minute objects; small diameter; Multicore	1-mm dia.	E3X-MDA	■35 ■27 ■10					E32-T24R	1 mm
Screw- mounting type; long distance		E3X-MDA				■2,900 ■2,200 ■900	4-mm dia. (0.1-mm dia.)	E32-T14	25 mm

Chemical-resistant Fiber Units



Note: *Teflon is a registered trademark of the Dupont Company and the Mitsui Dupont Chemical Company for their fluoride resin.

Heat-resistant Fiber Units

Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) (Parentheses: With E39-F1 Lens Unit)	Standard object (min. object) (Parentheses: Opaque object)	Model	Permissible bending radius
Resists 150°C' ¹ ; fi- ber sheath materi- al: fluororesin (operating ambient temperature: -40°C to 150°C)	M4 screw	E3X-MDA	500	1.5-mm dia. (0.1-mm dia.)	E32-T51	35 mm
Resists 200°C; flexible (R10); fiber sheath material: Teflon*2 (operating ambient temperature: -40°C to 200°C)	M4 screw	E3X-MDA	230 (1,700) 180 (1,300) 70 (520)	1.0-mm dia. (0.005-mm dia.)	E32-T81R-S <u>NEW</u>	10 mm
Resists 350°C°3, with spiral tube; high mechanical strength; fiber sheath material: stainless steel (operating ambient temperature: -60°C to 350°C)	M4 screw	E3X-MDA	390 (3,000) 300 (2,200) 120 (900)		E32-T61-S <u>NEW</u>	25 mm
Side-view; resists 150°C*1; suitable for detecting minute objects; fiber sheath material: fluororesin (operating ambient temperature: -40°C to 150°C)	2-mm dia.→	E3X-MDA	190 150 60		E32-T54	35 mm
Resists 200°C*3; L-shaped; fiber sheath material: stainless steel	3-mm dia.	E3X-MDA	350	1.7-mm dia. (0.1-mm dia.)	E32-T84S-S <u>NEW</u>	25 mm

Note: *1. For continuous operation, use the products within a temperature range of -40°C to 130°C.

Fiber Unit with Slot Sensor

Features	Appearance	Applicable Amplifier Unit	(Parentheses: With E39-F1 Lens Unit)		Standard object (min. object) (Parentheses: Opaque object)	Model	Permissible bending radius	
Suitable for film sheet detection; no optical axis adjustment required; easy to mount		E3X-MDA	I10 I10 I10			4-mm dia. (0.1-mm dia.)	E32-G14	25 mm

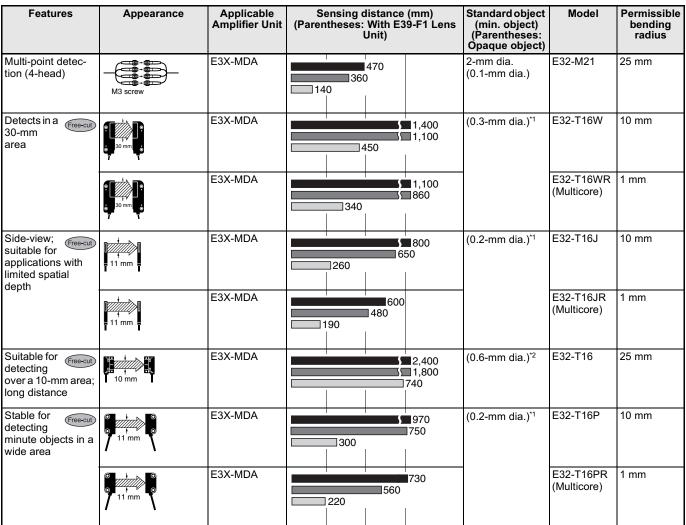
^{*2.} Teflon is a registered trademark of the Dupont Company and the Mitsui Dupont Chemical Company for their fluoride resin.

^{*3.} Indicates the heat-resistant temperature at the fiber tip.

Fiber Units with a Narrow Vision Field

Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm) (Parentheses: With E39-F1 Lens Unit)	Standard object (min. object) (Parentheses: Opaque object)	Model	Permissible bending radius
Super-nar- row vision field; side-view; opening angle: 1.5°; simple adjust- ment	3-mm dia. →	E3X-MDA	750	2-mm dia. (0.1-mm dia.)	E32-A03	1 mm
Super-nar- row vision field; small; side- view; opening an- gle: 3°; simple ad- justment	2-mm dia. →	E3X-MDA	300 220 100	1.2-mm dia. (0.1-mm dia.)	E32-A04	10 mm
Suitable for detecting wafers	→ → → → 3-mm dia.	E3X-MDA	1,600 1,250	1.7-mm dia. (0.1-mm dia.)	E32-T22S	25 mm
Side-view; suitable for detecting wafers	3.5 × 3-mm dia. +	E3X-MDA	350	2-mm dia. (0.1-mm dia.)	E32-T24S	10 mm

Area-sensing Fiber Units



Note: *1. These figures are for a sensing distance of 300 mm. (Figures for the diameter of sensing objects are in the still state.)

^{*2.} These figures are ones for which detection is possible in each sensing area at a digital incident level of 1,000. (Figures for the diameter of sensing objects are in the still state.)

■ Diffuse Fiber Units

- Note: 1. Free-out Indicates models that allow free cutting. Models without this mark do not allow free cutting.
 - 2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
 - 3. When set to the maximum sensitivity setting, internal light reflection may cause the sensor to detect incident light. In such case, adjust the threshold manually or automatically (teaching).

Long-distance Fiber Units

Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm)*	Standard object (min. object: Gold wire)	Model	Permissible bending radius
M6 Free-cut	M6 screw	E3X-MDA	400 270	500×500 (0.005-mm dia.)	E32-D11L	25 mm
3-mm dia.; small diam- eter	† 3-mm dia.	E3X-MDA	230 160 70	300×300 (0.005-mm dia.)	E32-D12	
M4 Free-cut	M4 screw	E3X-MDA	130 85 35	200×200 (0.005-mm dia.)	E32-D21L	10 mm
3-mm dia.; small diam- eter	3-mm dia.	E3X-MDA	130 85 35		E32-D22L	
Square head, long distance	00 17.5 mm	E3X-MDA	40 to 600 40 to 490 40 to 240	300×300	E32-D16 <i>NEW</i>	4 mm

Note: *Values were obtained using a white paper (standard object).

General-purpose Fiber Units

Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm)*	Standard object (min. object: Gold wire)	Model	Permissible bending radius
M6 Free-cut	M6 Screw	E3X-MDA	300 210 90	400×400 (0.005-mm dia.)	E32-DC200	25 mm
M6 Multicore	M6 screw	E3X-MDA	300 170 50	300×300 (0.005-mm dia.)	E32-D11R	1 mm
M6 Fiber sheath material: fluororesin	M6 screw	E3X-MDA	170 125 50		E32-D11U <u>NEW</u>	4 mm
3-mm dia. Multicore	3-mm dia.	E3X-MDA	170 120 50		E32-D12R	1 mm
M3; small diameter	M3 screw	E3X-MDA	■80 ■55 □22	100×100 (0.005-mm dia.)	E32-DC200E	10 mm
M3; small diameter Multicore	M3 screw	E3X-MDA	■30 ■22 ■8	50×50 (0.005-mm dia.)	E32-D21R	1 mm
3-mm dia.; small diam- eter; multicore	3-mm dia.	E3X-MDA	■30 ■22 ■8		E32-D22R	

Note: *Values were obtained using a white paper (standard object).

Fiber Units with Thin Heads

Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm)*	Standard object (min. object: Gold wire)	Model	Permissible bending radius
2.5-mm dia.; with sleeve	(): E32- DC200B4 90 mm (40 mm) M6 screw 2.5-mm dia.	E3X-MDA	300 210 90	400×400 (0.005-mm dia.)	E32-DC200B E32-DC200B4	25 mm
1.2-mm dia.; with sleeve	(): E32- DC200F4 90 mm (40 mm) M3 screw 1.2-mm dia.	E3X-MDA	80 55 122	100×100 (0.005-mm dia.)	E32-DC200F E32-DC200F4	10 mm
0.8-mm dia.; for de- tecting minute ob- jects	3-mm 0.8-mm dia. dia.	E3X-MDA	116 110 14	25×25 (0.005-mm dia.)	E32-D33	4 mm
0.5-mm dia.; for detecting very minute objects	2-mm 0.5-mm dia. dia.	E3X-MDA	13 12 10.8		E32-D331	

Note: *Values were obtained using a white paper (standard object).

Flexible Fiber Units (Resists Breaking) (R4)

Featur	es	Appearance	Applicable Amplifier Unit	Sensing distance (mm)*		Standard object (min. object: Gold wire)	Model	Permissible bending radius	
Ideal for mounting on moving sections	Free-cut	M6 screw	E3X-MDA	1 12 50	70 5		300×300 (0.005-mm dia.)	E32-D11	4 mm
(R4)	Free-cut	M3 screw	E3X-MDA	■30 ■22 ■8			50×50 (0.005-mm dia.)	E32-D21	
	Free-cut	M4 screw	E3X-MDA	■70 ■50 ■20			100×100 (0.005-mm dia.)	E32-D21B	
		1.5-mm dia.	E3X-MDA	■30 ■22 ■8			50×50 (0.005-mm dia.)	E32-D22B	

Note: *Values were obtained using a white paper (standard object).

Coaxial Fiber Units

Features	Appearance	Applicable Amplifier Unit		stance (mm)*	Standard object (min. object: Gold wire)	Model	Permissible bending radius
M6 coaxial; high-precision positioning	M6 screw	E3X-MDA	300 210 90		500×500 (0.005-mm dia.)	E32-CC200	25 mm
3-mm dia.; small diame- ter; coaxial; high- precision positioning	3-mm dia.	E3X-MDA	150 100 45		300×300 (0.005-mm dia.)	E32-D32L	
M3 coaxial; high-precision positioning	M3 screw	E3X-MDA	■ 75 ■ 50 ■ 22	"Spot diameter"	100×100 (0.005-mm dia.)	E32-C31	
M3 coaxial; high- precision positioning	M3 screw	E3X-MDA	■35 ■22 See '	"Spot diameter"	50×50 (0.005-mm dia.)	E32-C41	
2-mm dia. coaxial; high-precision posi- tioning	2-mm dia.	E3X-MDA	■35 ■22 ■8	"Spot diameter"		E32-C42	
2-mm dia. coaxial; high-precision posi- tioning		E3X-MDA	■75 ■52 ■22	'Spot diameter"	100×100 (0.005-mm dia.)	E32-D32	

Note: Values were obtained using a white paper (standard object).

Spot Diameter (Order Lens separately)

Lens	Appearance	Focusing lens type	Spot diam	eter values
E39-F3A	0	Variable	E32-C42 Spot: 0.1-0.6 mm dia.	E32-D32 Spot: 0.5-1.0 mm dia.
E39-F3A-5		Fixed	E32-C31 Spot: 0.5 mm dia. Focal length: 7 mm	E32-C41 Spot: 0.1 mm dia. Focal length: 7 mm
E39-F3B			E32-C31 Spot: 0.5 mm dia. Focal length: 17 mm	E32-C41 Spot: 0.2 mm dia. Focal length: 17 mm
E39-F3C			E32-C31 Spot: 4.0 mm dia. Focal length: 20 mm	E32-C41 Spot: 4.0 mm dia. Focal length: 20 mm

Side-view Fiber Units

Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm)*	Standard object (min. object: Gold wire)	Model	Permissible bending radius
6-mm dia.; long dis- tance	6-mm dia. →	E3X-MDA	■110 ■80 □36	200×200 (0.005-mm dia.)	E32-D14L	25 mm
6-mm dia.	6-mm dia. → ¶ →	E3X-MDA	■45 ■33 □14	100×100 (0.005-mm dia.)	E32-D14LR (Multicore)	1 mm
2-mm dia.; small diame- ter; space-saving	P→ 2-mm dia.	E3X-MDA	■30 ■22 ■8	50×50 (0.005-mm dia.)	E32-D24	10 mm
	R→ -2-mm dia.	E3X-MDA	115 110 14		E32-D24R (Multicore)	1 mm

Note: *Values were obtained using a white paper (standard object).

Chemical-resistant Fiber Units

Features	Appearance	Applicable Amplifier Unit				Standard object (min. object: Gold wire)	Model	Permissible bending radius	
Teflon-covered*2; withstands chemicals and harsh environments (operating ambient temperature: -30°C to 70°C	6-mm dia.	E3X-MDA	■ 95 ■ 70 □ 30				200×200 (0.005-mm dia.)	E32-D12F	40 mm

Note: *1. Values were obtained using a white paper (standard object).

^{*2.} Teflon is a registered trademark of the Dupont Company and the Mitsui Dupont Chemical Company for their fluoride resin.

Heat-resistant Fiber Units

Features	Appearance	Applicable Amplifier Unit	Sensing (distance (mm)*1	Standard object (min. object: Gold wire)	Model	Permissible bending radius
Resists 150°C'2; fi- ber sheath materi- al: fluororesin (operating ambient temperature: -40°C to 150°C)	M6 screw	E3X-MDA	230 165 72		200×200 (0.005-mm dia.)	E32-D51	35 mm
Resists 200°C'³; fiber sheath material: fluororesin (operating ambient temperature: -40°C to 200°C)	M6 screw	E3X-MDA	90 63 27			E32-D81R-S <u>NEW</u>	10 mm
Resists 350°C' ³ ; fiber sheath material: stainless steel (operating ambient temperature: -60°C to 350°C)	M6 screw	E3X-MDA	90 60 27			E32-D61-S <u>NEW</u>	25 mm
Resists 400°C'³; fi- ber sheath materi- al: stainless steel (operating ambient temperature: -40°C to 400°C)	M4 screw 1.25-mm dia.	E3X-MDA	■ 60 ■ 40 ■ 18		100×100 (0.005-mm dia.)	E32-D73-S <u>NEW</u>	

Note: *1. Values were obtained using a white paper (standard object).

Area-sensing Fiber Units

Features	Appearance	Applicable Amplifier Unit		tance (mm)*	Standard object (min. object: Gold wire)	Model	Permissible bending radius
Side-view; detection over wide areas		E3X-MDA	150 100 45		300×300 (0.005-mm dia.)	E32-D36P1	25 mm

Note: *Values were obtained using a white paper (standard object).

Retroreflective Fiber Units

Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm)*	Standard object (min. object: Gold wire)	Model	Permissible bending radius
Transpar- ent object detection; polarized	MC	E3X-MDA	10 to 250 10 to 250 10 to 250	35-mm dia. (0.1-mm dia.)	E32-R21 + E39-R3 (Attachment)	10 mm
Transparent object detection (operating ambient temperature: –25°C to 55°C); degree of protection: IEC60529 IP66; polarized	Reflector E39-R1	E3X-MDA	150 to 1,500 150 to 1,500 150 to 1,500	35-mm dia. (0.2-mm dia.)	E32-R16 + E39-R1 (Attachment)	25 mm

Note: *Values were obtained using a white paper (standard object).

^{*2.} For continuous operation, use the products within a temperature range of -40°C to 130°C.

^{*3.} Indicates the heat-resistant temperature at the fiber tip.

Convergent Fiber Units

Features	Appearance	Applicable Amplifier Unit	Sensing d	istance	(mm)*	Standard object (min. object: Gold wire)	Model	Permissible bending radius
Suitable for positioning liquid crystal glass	<u></u>	E3X-MDA	■0 to 15 ■0 to 15 ■0 to 15			100×100 Soda glass with re- flection factor of 7%	E32-L16 <i>NEW</i>	25 mm
Suitable for positioning liquid crystal glass	<u> </u>	E3X-MDA	4 to 12 4 to 12 4 to 12				E32-L56E1 E32-L56E2	35 mm
Suitable for positioning liquid crystal glass (Resists 300°C)	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	E3X-MDA	■5 to 18 ■5 to 18 ■5 to 18				E32-L66 <i>NEW</i>	25 mm
Liquid crys- tal glass, mounting detec- tion, small	<u></u>	E3X-MDA	10 to 4 10 to 4 10 to 4			25×25 (0.005-mm dia.)	E32-L24S <u>NEW</u>	10 mm
Detects wafers and small differences in height; (operating	†	E3X-MDA	4±2 4±2 4±2				E32-L24L	10 mm
ambient tempera- ture: -40°C to 105°C); degree of protection: IEC60529 IP50		E3X-MDA	17.2±1.8 17.2±1.8 17.2±1.8				E32-L25L	
Detects wafers and small differences in height; degree of		E3X-MDA	13.3 13.3 13.3				E32-L25	25 mm
protection: IEC60529 IP50		E3X-MDA	13.3 13.3 13.3				E32-L25A	

Note: *Values were obtained using a white paper (standard object).

Fluid-level Detection Fiber Units

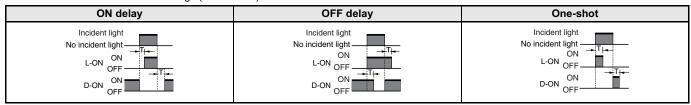
Features	Appearance	Applicable Amplifier Unit	Sensing distance (mm)	Standard object (min. object: Gold wire)	Model	Permissible bending radius
Fluid contact type: unbendable section L 150 mm, 350 mm (two types); (oper- ating ambient tem- perature: -40°C to 200°C)		E3X-MDA		Pure water at 25°C	E32-D82F1 E32-D82F2	40 mm
Tube- mounting type; Light ON when fluid is present; minimal in- fluence from bub- bles and water drops	© 1 8	E3X-MDA	Applicable tube: Transparent tube Tube diameter: 3.2, 6.4, or 9.5 mm (Tube must be FEP or material with equivalent transparency; recom- mended wall thickness: 1 mm)		E32-A01	4 mm
Tube- mounting type; light ON when fluid is present; minimal influence from bubbles and water drops	**************************************	E3X-MDA	Applicable tube: Transparent tube Tube diameter: 6 to 13 mm (Tube must be FEP or material with equivalent transparency; recom- mended wall thickness: 1 mm)		E32-A02	
Tube- mounting type; dense mount- ing to detect level differences of 4 mm		E3X-MDA	Applicable tube: Transparent tube Tube diameter: 8 to 10 mm (Tube must be FEP or material with equivalent transparency; recom- mended wall thickness: 1 mm)		E32-L25T	10 mm
Tube- mounting type; unlimited tube diameter; minimal influence from bub- bles and water drops		E3X-MDA	Applicable tube: Transparent tube Tube diameter: No restriction (Tube must be FEP or material with equivalent transparency)		E32-D36F	4 mm

Output Circuits

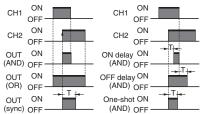
NPN Output

Model	Mode selector	Timing chart	State of output transistor	Output circuit
E3X-MDA11 E3X-MDA6	LIGHT ON (L/ON) DARK ON (D/ON)	CH1/ Incident light CH2 No incident light Operation indicator (orange) OFF Output transistor OFF Load (relay) Operate Release (Between brown and black) CH1/ Incident light CH2 No incident light Operation Original Operation Operation Operation Operation Operation (Between brown and black) (Between brown and black)	Light ON Dark ON	Display Operation indicator Operation indicator (orange) ch 2 (orange) c

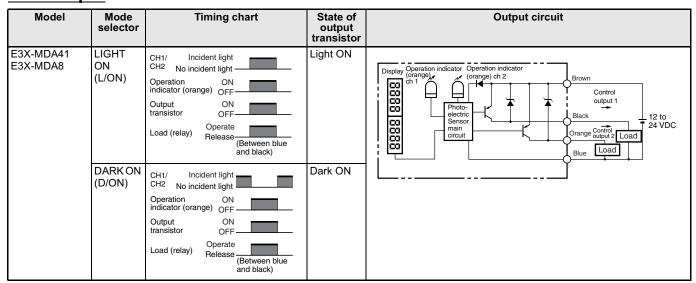
Note: 1. Time Charts for Timer Settings (T: Set Time)



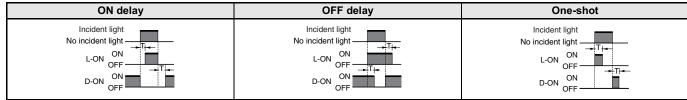
2. Control Output (AND, OR, Sync) and Time Chart for Timer Settings (T: Set Time)



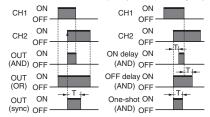
PNP Output



Note: 1. Time Charts for Timer Settings (T: Set Time)



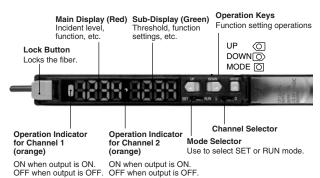
2. Control Output (AND, OR, Sync) and Time Chart for Timer Settings (T: Set Time)



Nomenclature

■ Amplifier Units

E3X-MDA□



Adjustment Methods

1. Setting the Operation Mode

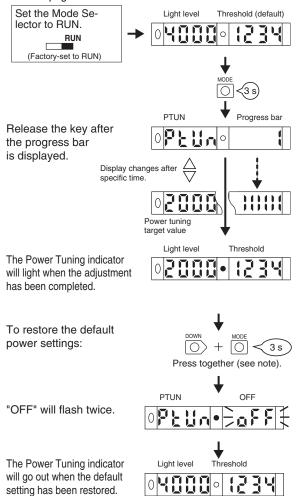
The operation mode is set in SET mode. Refer to Section 5. Setting Functions in SET Mode on page 22.

Set the Channel Selector to the desired channel before making any adjustments or settings.

2. Adjusting the Power (RUN Mode)

The current incident light level can be adjusted to near the power tuning target value (default: 2,000).

Confirm that the MODE key setting is PTUN (power tuning). The default setting is PTUN. Refer to Section 5. Setting Functions in SET Mode on page 22



Setting Errors

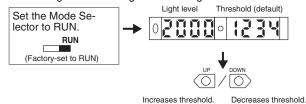
An error has occurred if one of the following displays appears after the progress bar is displayed.

Display	Error	Action
Flashes twice O Flashes twice	Over Error The incident light level is too low for the power tuning target value.	The power will not be tuned. The pow- er can be increased up to approximately 5 times the incident light value.
Flashes twice O F L O O O O O	Bottom Error The incident light level is too high for the power tuning target value.	The power will be tuned to the minimum level. The power can be decreased down to approximately 1/25th the incident light value.

Note: Press the DOWN key right after pressing the MODE key.

3.<u>Setting Thresholds Manually</u> (RUN Mode)

A threshold can be set manually. A threshold value can also be finetuned using manual setting after teaching.



Note: Even if the display method for display switching is changed, the threshold will appear on the sub-display when the key is pressed.

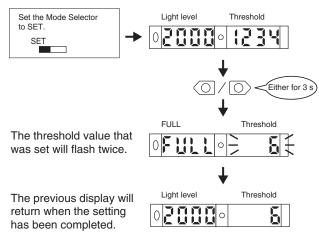
4. <u>Teaching the Threshold Value</u> (SET Mode)

There are four methods that can be used for teaching, as described below. Use the method most suitable for the application.

An error has occurred if OVER, LO, or NEAR is displayed on the sub-display. Repeat the operation from the beginning.

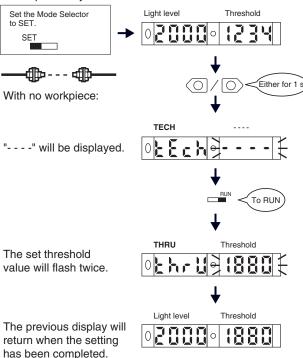
4-1. Setting the Threshold at Maximum Sensitivity

The threshold can be set at the maximum sensitivity. This method is ideal when using a Through-beam Fiber Unit to detect workpieces so that detection is not influenced to any great degree by dust and other environmental factors.



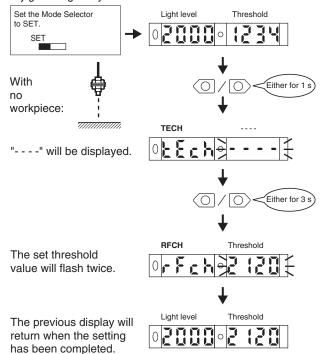
4-2. Teaching a Through-beam Fiber Unit without a Workpiece

A value about 6% less than the incident light level can be set as the threshold value. This method is ideal when detecting very small differences in light level, such as when detecting very fine workpieces or transparent objects.



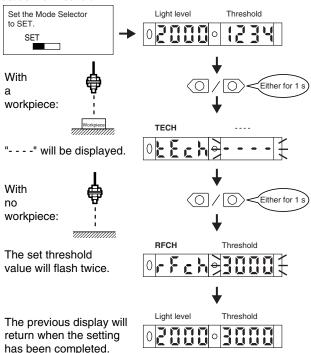
4-3. Teaching a Diffuse Fiber Unit without a Workpiece

A value about 6% greater than the incident light level can be set as the threshold value. This method is ideal when using a Reflective Fiber Unit to detect workpieces so that detection is not influenced to any great degree by dust and other environmental factors.



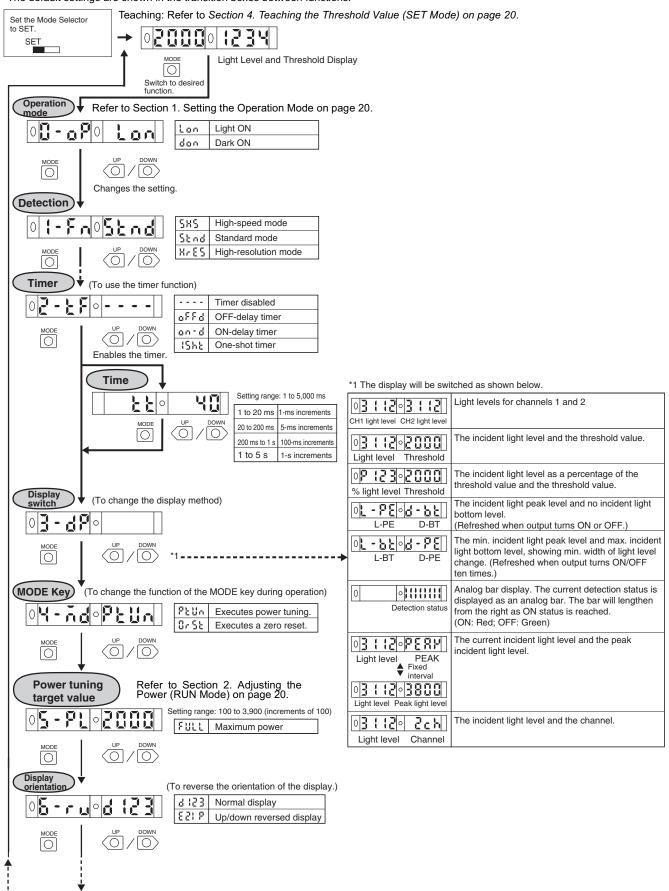
4-4. Teaching With and Without a Workpiece

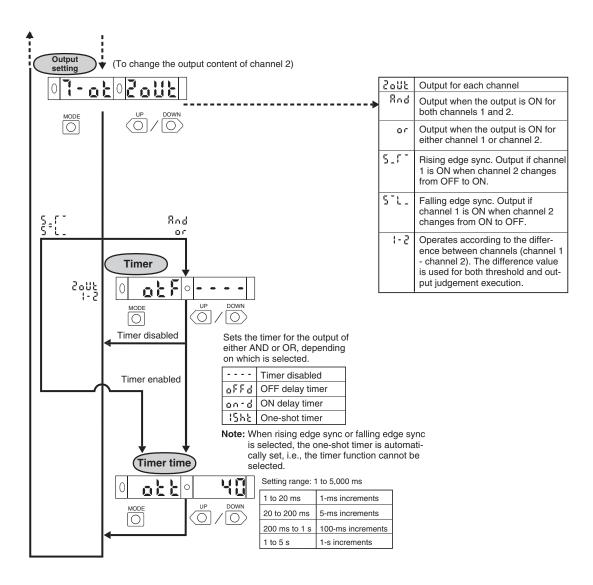
Teaching can be performed twice, once with and once without a workpiece, and the value between the two measured value can be set as the threshold.



5. Setting Functions in SET Mode

* The default settings are shown in the transition boxes between functions.



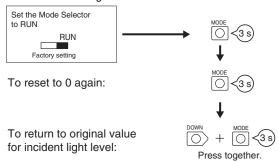


6. Convenient Functions

6-1. Zeroing the Digital Display

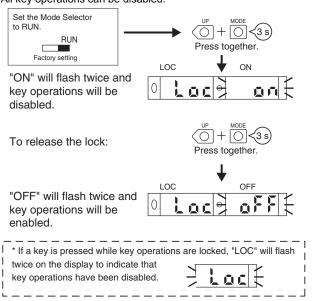
The incident light level on the digital display can be set to 0.

* Change the function to \$\mathbb{U} r 5\mathbb{L}\$ (zero reset) as outlined on page 22. The default setting is PTUN.



6-2. Locking the Keys

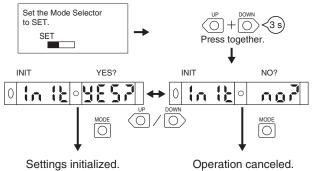
All key operations can be disabled.



Note: Press the DOWN or UP key right after pressing the MODE key.

6-3. Initializing Settings

All settings can be returned to their original default settings.



Safety Precautions

Note: In addition to the following precautions, please read and observe the common precautions in the instruction sheet accompanying the product.

■ Amplifier Unit

Installation

Operation after Turning Power ON

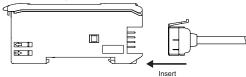
The Amplifier Unit is ready to operate within 200 ms after the power supply is turned ON. If the Sensor and load are connected to separate power supplies, be sure to turn ON the power supply of the Sensor first.

Mounting

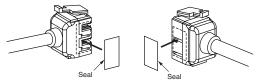
Connecting and Disconnecting Connectors

Mounting Connectors

 Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.



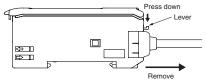
Attach the protector seals (provided as accessories) to the sides of master and slave connectors that are not connected.



Note: Attach the seals to the sides with grooves

Removing Connectors

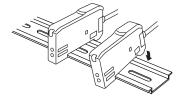
- Slide the slave Amplifier Unit(s) for which the Connector is to be removed away from the rest of the group.
- After the Amplifier Unit(s) has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)



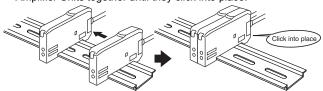
Joining and Removing Amplifier Units

Joining Amplifier Units

1. Mount the Amplifier Units one at a time onto the DIN track.



Slide the Amplifier Units together, line up the clips, and press the Amplifier Units together until they click into place.



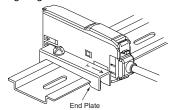
Separating Amplifier Units

Slide Amplifier Units away from each other, and remove from the DIN track one at a time. (Do not attempt to remove Amplifier Units from the DIN track without separating them first.)

- Note 1. The specifications for ambient temperature will vary according to the number of Amplifier Units used together. For details, refer to Ratings/Characteristics.
 - Always turn OFF the power supply before joining or separating Amplifier Units.

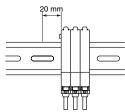
Mounting the End Plate (PFP-M)

An End Plate should be used if there is a possibility of the Amplifier Unit moving, e.g., due to vibration. If a Mobile Console is going to be mounted, connect the End Plate in the direction shown in the following diagram.



Mounting the Mobile Console Head

Leave a gap of at least 20 mm between the nearest Amplifier Unit and the Mobile Console head.

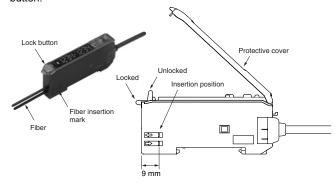


Fiber Connection

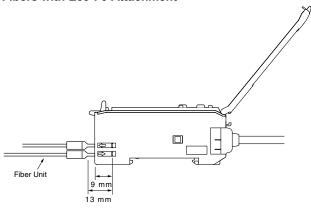
The E3X Amplifier Unit has a lock button for easy connection of the Fiber Unit. Connect or disconnect the fibers using the following procedures:

1. Connection

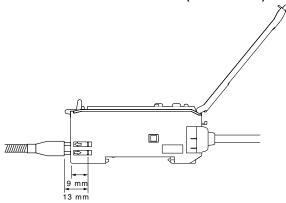
Open the protective cover, insert the fibers according to the fiber insertion marks on the side of the Amplifier Unit, and lower the lock button



Fibers with E39-F9 Attachment

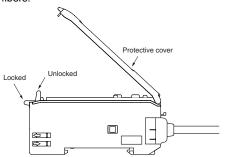


Fibers That Cannot Be Free-Cut (with Sleeves)



2. Disconnecting Fibers

Remove the protective cover and raise the lock button to pull out the fibers



Note: 1. To maintain the fiber properties, confirm that the lock is released before removing the fibers.

2. Be sure to lock or unlock the lock button within an ambient temperature range between -10°C and 40°C.

Adjustments

Mutual Interference Protection Function

There may be some instability in the digital display values due to light from other sensors. If this occurs, decrease the sensitivity (i.e., decrease the power or increase the threshold) to perform stable detection.

EEPROM Writing Error

If the data is not written to the EEPROM correctly due to a power failure or static-electric noise, initialize the settings with the keys on the Amplifier Unit. ERR/EEP will flash on the display when a writing error has occurred.

Optical Communications

Several Amplifier Units can be slid together and used in groups. Do not, however, slide the Amplifier Units or attempt to remove any of the Amplifier Units during operation.

Other Precautions

Protective Cover

Always keep the protective cover in place when using the Amplifier Unit.

Mobile Console

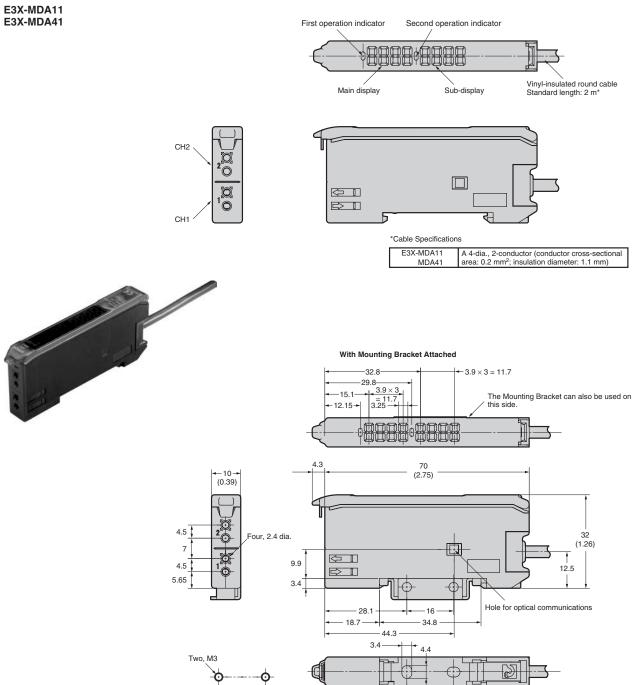
Use the E3X-MC11-S Mobile Console for the E3X-DA-S-series and the E3X-MDA series Amplifier Units. Other Mobile Consoles, such as the E3X-MC11, cannot be used.

Dimensions

Unit: mm (inch)

■ Amplifier Units

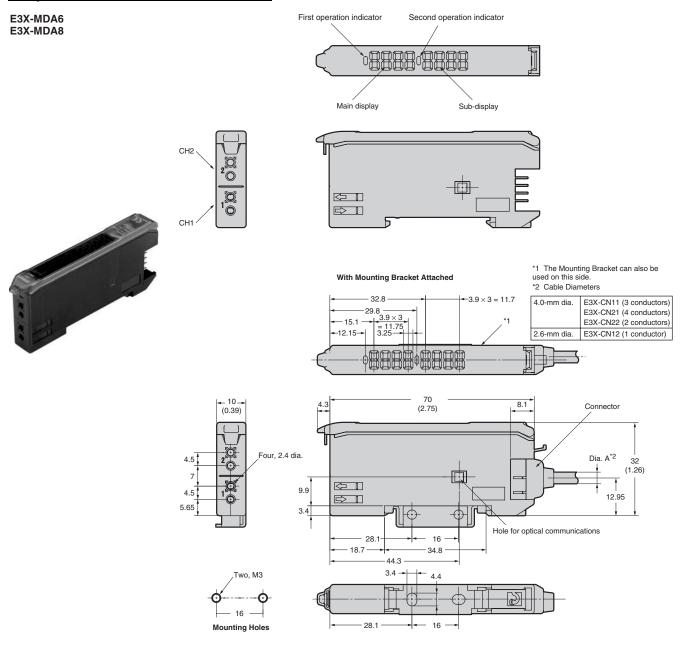
Amplifier Units with Cables



28.1

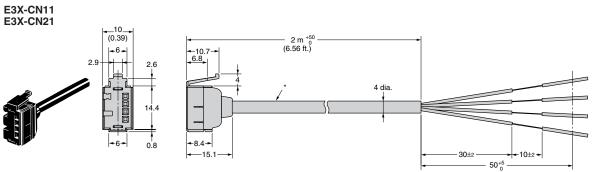
Mounting Holes

Amplifier Units with Connectors



■ Amplifier Unit Connectors

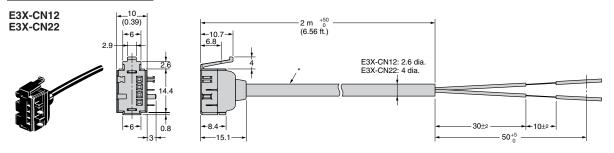
Master Connectors



*E3X-CN11: A 4-dia., 3-conductor, vinyl-insulated round cable (conductor crosssectional area: 0.2 mm²; insulation diameter: 1.1 mm) is used.

E3X-CN21: A 4-dia., 4-conductor, vinyl-insulated round cable (conductor cross-sectional area: 0.2 mm²; insulation diameter: 1.1 mm) is used.

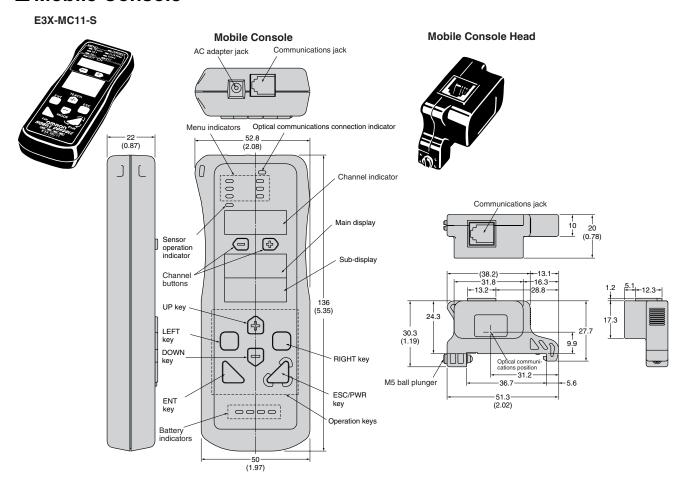
Slave Connectors



*E3X-CN12: A 2.6-dia., single-conductor, vinyl-insulated round cable (conductor cross-sectional area: 0.2 mm²; insulation diameter: 1.1 mm) is used.

E3X-CN22: A 4-dia., 2-conductor, vinyl-insulated round cable (conductor cross-sectional area: 0.2 mm²; insulation diameter: 1.1 mm) is used.

■ Mobile Console

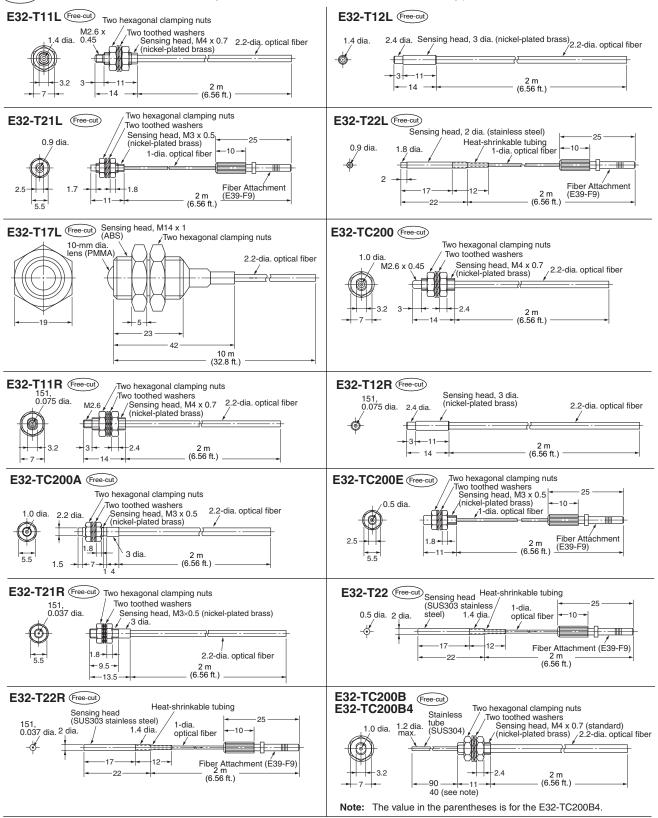


■ Fiber Optic Cables

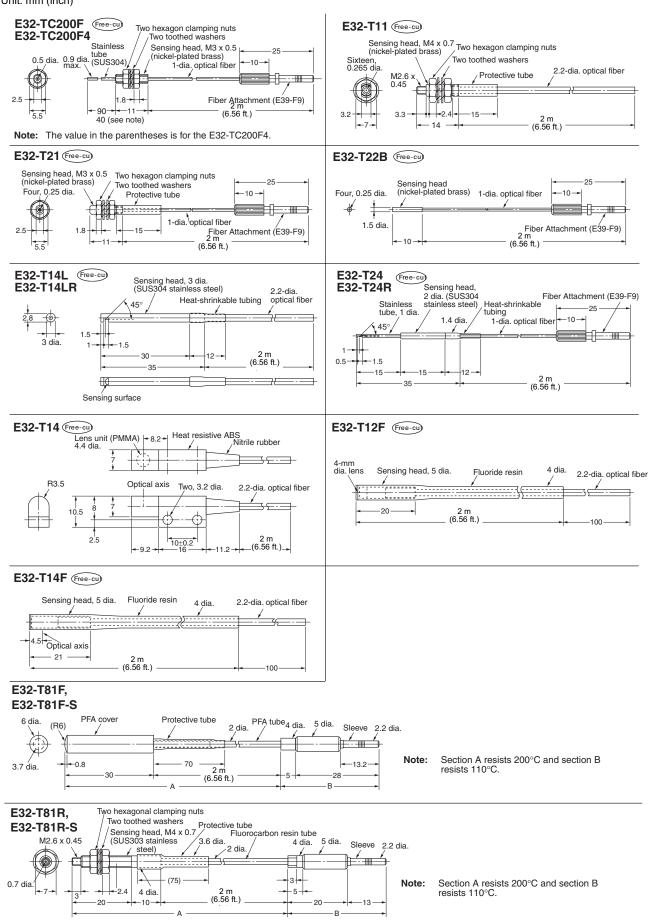
Unit: mm (inch)

Through-beam Fiber Units (Sold in Pairs)

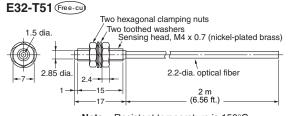
(Free-cut) Indicates models that allow free cutting. Models without this mark do not allow free cutting.)



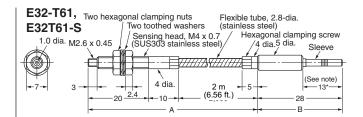
Unit: mm (inch)



OMRON

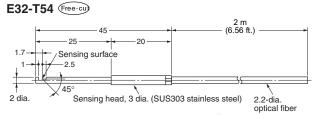


Note: Resistant temperature is 150°C. Resistant temperature is 130°C when used continuously.

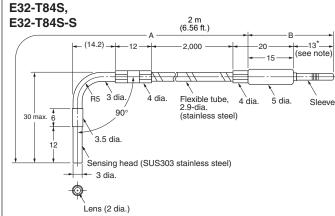


Note: Section A resists 300°C and section B (which is inserted to the Amplifier) resists 110°C.

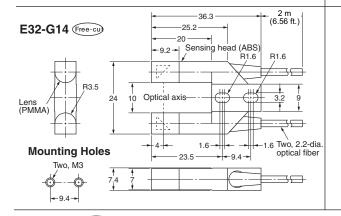
The operating temperature of the section to be inserted into the Sensor (marked with *) must be within the operating temperature range of the Amplifier.



Note: Resistant temperature is 150°C. Resistant temperature is 130°C when used continuously.

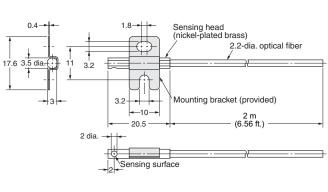


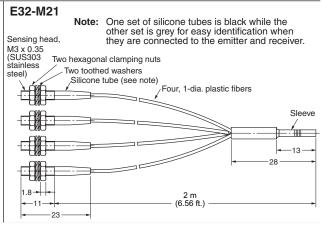
ote: Section A resists 200°C and section B (which is inserted to the Amplifier) resists 110°C.
The operating temperature of section to be inserted into the Sensor (marked with *) must be within the operating temperature range of the Amplifier.

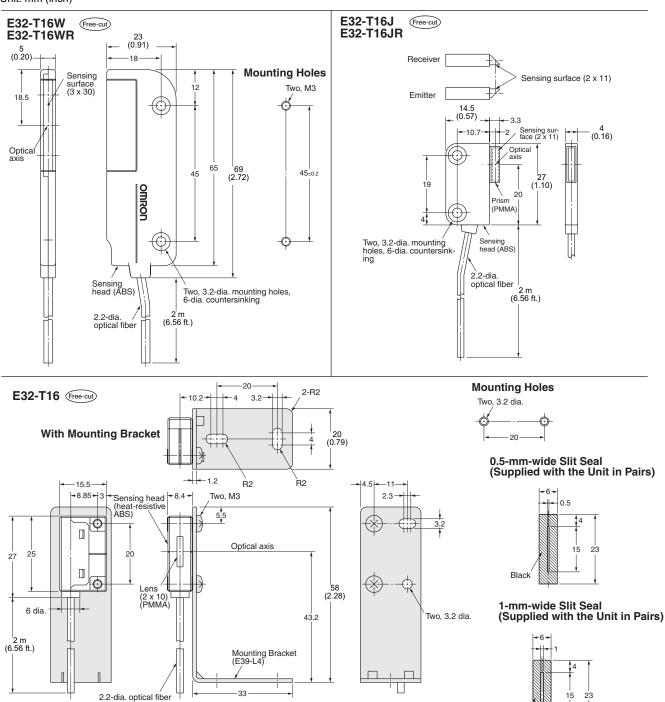


E32-T24S Free-cu

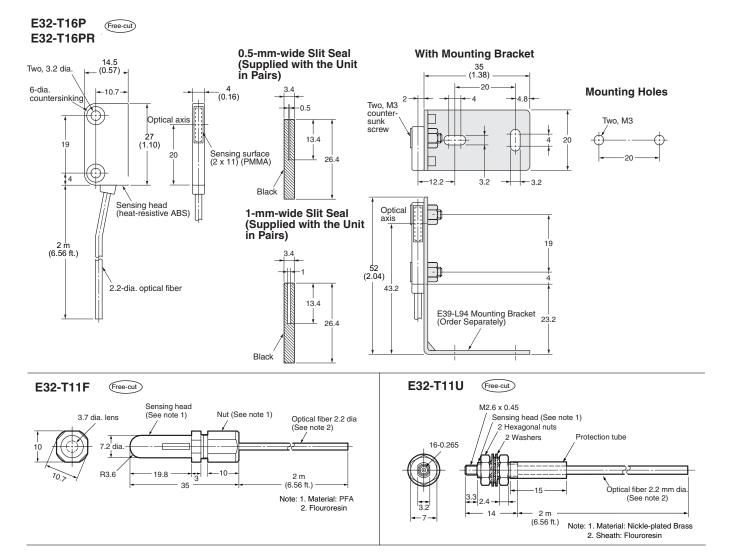
Sensing head (nickel-plated brass) 2.2-dia. optical fiber 3 dia. 2 m 1.5 (6.56 ft.)







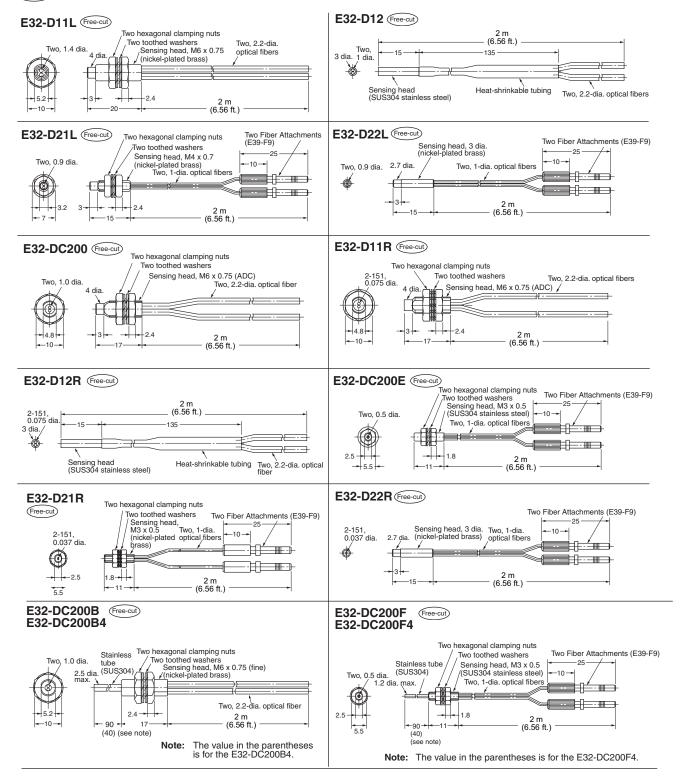
OMRON

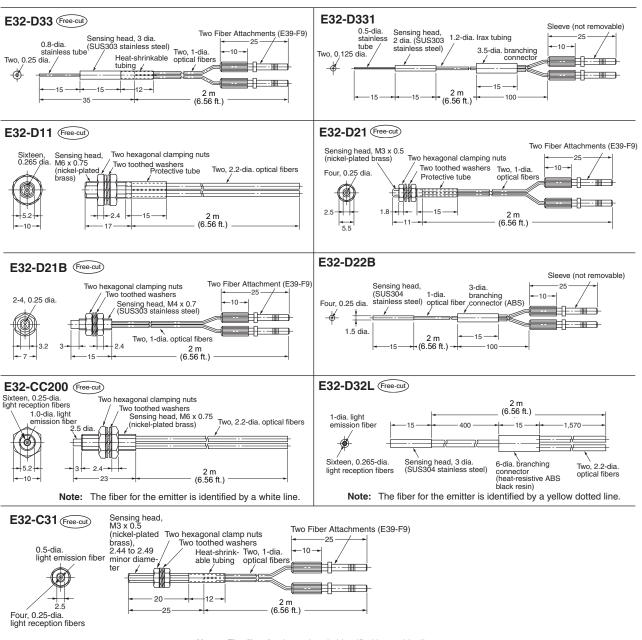


■ Diffuse Fiber Units

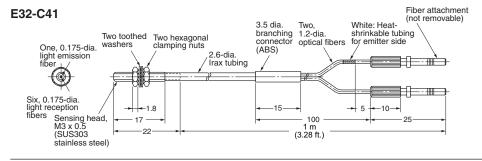
Unit: mm (inch)

(Free-cut) Indicates models that allow free cutting. Models without this mark do not allow free cutting.









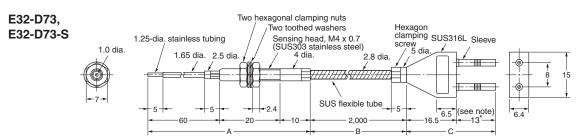
Unit: mm (inch)

E32-C42 Two fiber attachments White: Heat- (shrinkable tubing for emitter side (not removable) Branching connector (ABS) Sensing head, 2 dia. (SUS303 stainless steel) One, 0.175-dia. light emission fiber Two, 1.2-dia. optical fibers 2.6-dia. Irax tubing Six, 0.175-dia. light reception fibers --10-100 22 (1.55 ft.) E32-D14L Free-cu E32-D32 Free-cu Sensing head (SUS304 stainless steel) Heat-E32-D14LR Two Fiber Attachments (E39-F9) Two, 2.2-dia. optical fibers Sensing head, 2 dia. (SUS303 stainless steel) Heat-shrjnkable tubing -10-45° / 3 dia. Four, 0.25-dia Two, 1-dia, optical fibe 6 dia. light reception fibers 30 12-(6.56 ft.) - 35 Light baffle (6.56 ft.) Note: The fiber for the emitter is identified by a white line. Sensing surface E32-D24 Free-cu) E32-D12F Free-cu E32-D24R 2-dia. stainless tubing Two Fiber Attachments (E39-F9) 5 dia. Sensing head, 3 dia. (SUS304 stainless steel) Sensing head, 6 dia. Two, 2.2-dia, optical fibers Heat-shrinkable tubing 100 (6.56 ft.) Two, 1-dia. optical fibers 0.5 _ 2 m _ (6.56 ft.) Sensing surface Light baffle E32-D51 (Free-cu) Two hexagonal clamping nuts Two toothed washers Sensing head, M6 x 0.75 (nickel-plated brass) Two, 1.5 dia. Two, 2.2-dia, optical fibers Resistant temperature is 150°C. Resistant temperature is 130°C when used continuously. Note: 2 m (6.56 ft.) E32-D61 Two hexagonal clamping nuts Flexible tube Two toothed washers Sensing head, M6 x 0.75 (SUS303 stainless steel) 5 dia. 3.5 dia. E32-D61-S (stainless steel) SUS316L Sleeve Hexagon clamping 1.4 dia. screw./ 5 -20 2.4 6.5 **-13*** 16.5 (6.56 ft.)

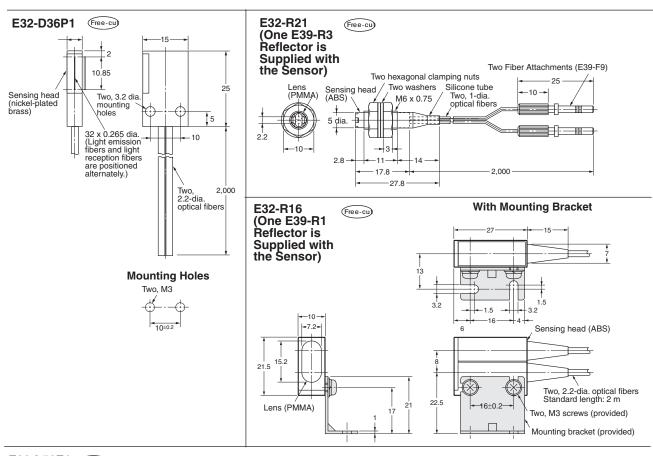
Section A resists 300°C and section B (which is inserted to the Amplifier) resists 110°C. The operating temperature of the section to be inserted into the Sensor (marked with *) must be within the operating

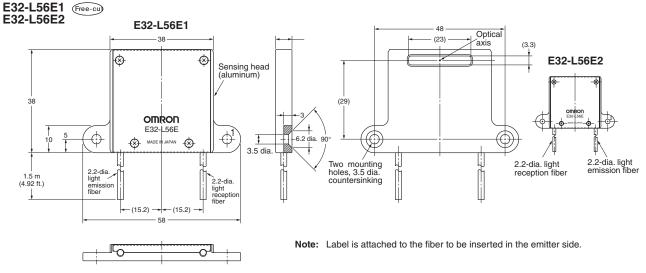
temperature range of the Amplifier.

Note:

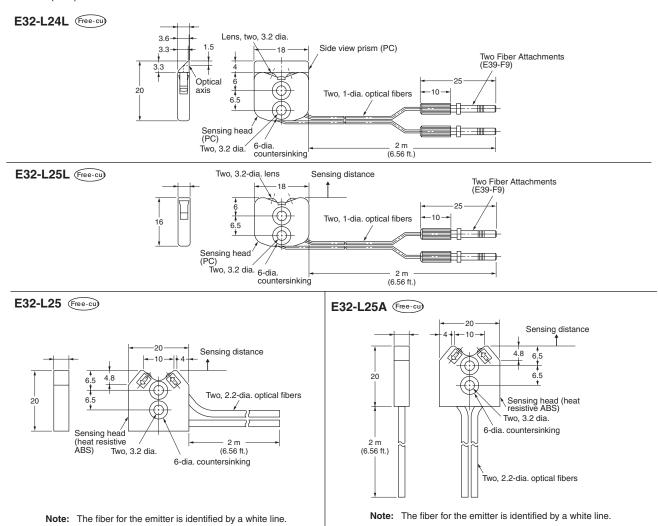


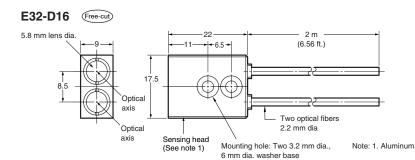
Note: Section A resists 400°C, section B resists 300°C, and section C (which is inserted to the Amplifier) resists 110°C. The operating temperature of the section to be inserted into the Sensor (marked with *) must be within the operating temperature range of the Amplifier.

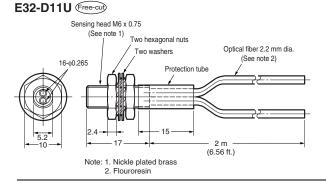




Unit: mm (inch)



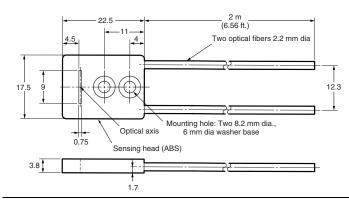




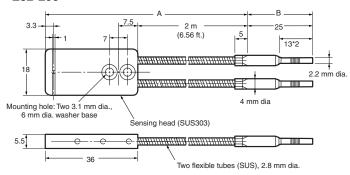
E32-D81R E32-D81R-S Two washers (SUS) Two hexagonal nuts (SUS) 2.2 mm dia. 1.2 fiber dia. Sensing head M6 x 0.75 (Nickel-plated brass) Flexible tube (SUS) 2.2 mm dia. 5 mm dia. 5 mm dia , |----10 *2 6.5 70 -15 5 2 m 6.4 - 13*2 (6.56 ft.)

Note: Section "A" can resist temperatures to 200°C; section "B" can resist temperatures to 110°C.

E32-L16 Free-cut



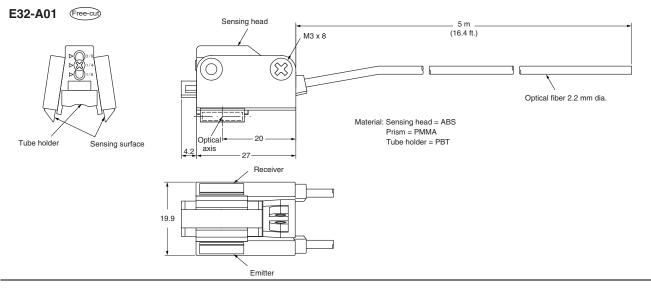
E32-L66

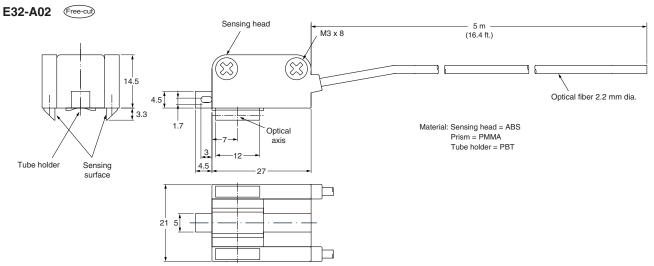


Note: Section "A" resists temperatures to 300°C; section "B" resists temperatures to 110°C

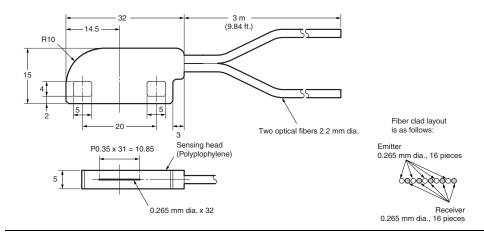
Mounting holes: Two 3.2 mm dia., 6 mm dia. washer base 3.5 Two optical fibers 1.0 mm dia. 2 m (6.56 ft.) 25 10 2.2 mm dia. 2.2 mm dia. 2.3 mm dia. 2.5 mm dia. 2.5 mm dia. 2.7 mm dia. 2.8 mm dia. 2.9 mm dia. 2.9 mm dia. 2.10 2.2 mm dia. 2.2 mm dia. 2.3 mm dia. 2.5 mm dia. 2.5 mm dia. 2.6 mm dia.

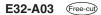


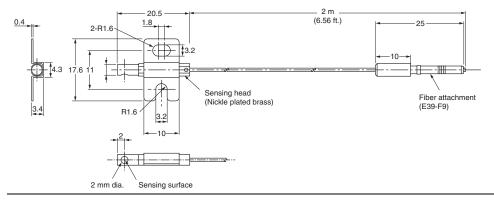




E32-D36F Free-cut





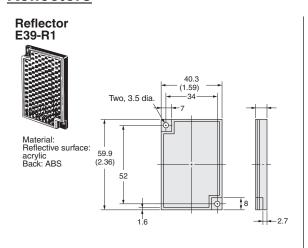


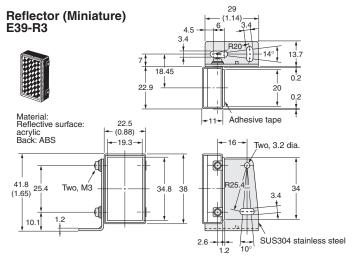
E32-A04 Free-cut 4-R1.35 4 20.5 2 m (6.56 ft.) 2 mm dia. Sensing head (SUS303) Fiber attachment (E39-F9)

■ Accessories (Order Separately)

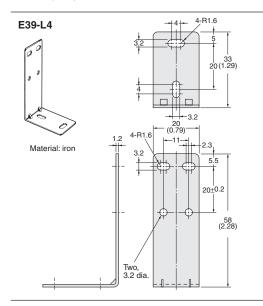
Sensing surface

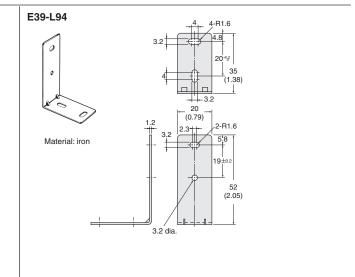
Reflectors





Unit: mm (inch)





Lens Units

Long Distance Lens Unit



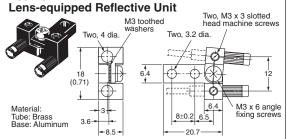


M2.6 x 0.45 Effective depth: 3.8 Countersunk with straight edge, depth: 0.9

Material: Tube: Brass Lense: Optical glass

Note: One set includes two units.

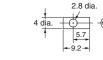
E39-F3



Fix the fiber head using the slotted head machine screw. Do not insert the E39-F1 Lens. Note:

E39-F2 Side-view Unit



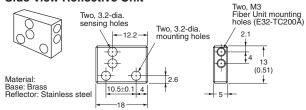


M2.6 Effective depth: 3.2 Countersunk with straight edge, depth: 0.9

Material: Tube: Brass Lense: Optical glass

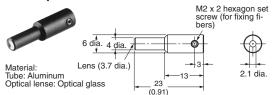
Note: One set includes two units.

E39-F5 Side-view Reflective Unit



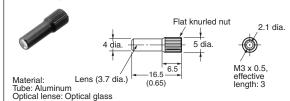
Only E32-TC200A can be mounted. When mounting, remove all of the accompanying screws first and then screw the E32-TC200A into the E39-F5 until the stopper comes into contact. Note:

E39-F3A Small Spot Lens Unit



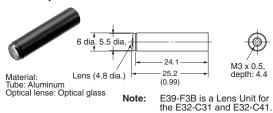
Note: E39-F3A is a Lens Unit for the E32-D32 and E32-C42.

E39-F3A-5 Small Spot Lens Unit

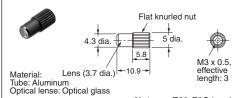


Note: E39-F3A-5 is a Lens Unit for the E32-C31 and E32-C41.

E39-F3B Small Spot Lens Unit



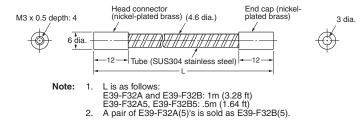
E39-F3C Small Spot Lens Unit



Note: E39-F3C is a Lens Unit for the E32-C31 and E32-C41.

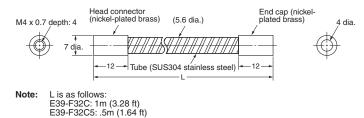
E39-F32A, E39-F32A5 E39-F32B, E39-F32B5





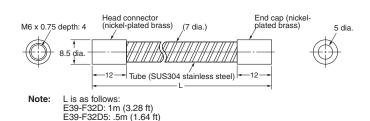
E39-F32C, E39-F32C5





E39-F32D, E39-F32D5

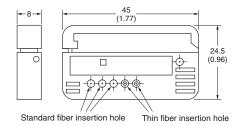




Other Accessories

E39-F4 Fiber Cutter



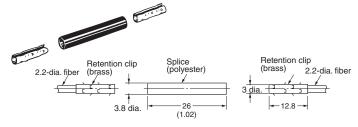


E39-F9 Attachment for Thin Fiber

Insertion mark (for inserting into an amplifier) 1.1 dia. (for inserting into an amplifier) Material: ABS 3.6 dia. (2.2 dia.)

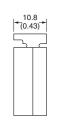
Note: One set includes two units. Included with Thin Fiber Unit.

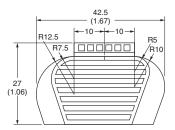
E39-F10 Fiber Connector



E39-F11 Sleeve Bender



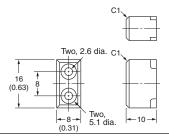




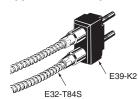
E39-K2 Protective Attachment



Material: ABS



Application Example



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